

## 4. Hatch & Portlight



### Flush Hatch 2G

Lewmar pioneered the production flush hatch platform back in 2006, bringing superyacht styling into volume boat production. The precision of the fit makes for a sleek, modern look and means no more stubbed toes for boat owners.

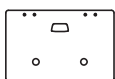
- Clean aesthetics
- EPDM seal provide completely watertight structure
- Water drained effortlessly away by deck-moulded channels
- Strong, stylish handles and hinges
- Trimkit fit all standard sizes
- Dark grey acrylic option keeps cabin cooler
- Custom sizes available
- Available with stainless steel hatch furniture
- Full range of spare parts available on-line [www.lewmar.com](http://www.lewmar.com)



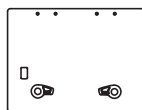
#### Flush Hatch Standard Sizes



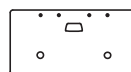
Size 10



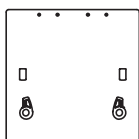
Size 20



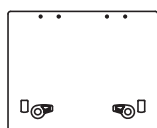
Size 30



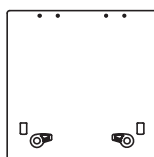
Size 41



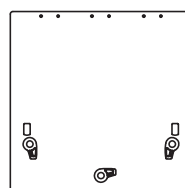
Size 44\*



Size 54\*



Size 60



Size 70



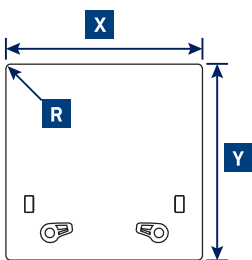
\* Minimum size for ISO 9094 escape hatches.



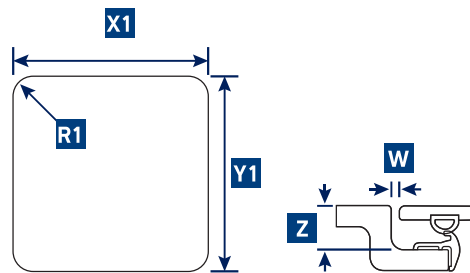
### Flush Hatch 2G Standard Specifications

- White lower frame
- Black exterior moulding
- Grey Interior moulding
- Acrylic colours: Grey or Dark Grey
- Size 20 and 41 supplied with friction lever
- Other sizes use 1 or 2 stays
- Hatches should be fitted to a flat surface with a maximum tolerance of +/- 1mm
- Cutout dimensions changes if a trim is used: Add 4mm to X1 & Y1 and 2mm to R1.
- Fastening size: for lower frame section use 5mm CSK screws No. 10 UNC 2BA
- Fastening size: at the hinge section use M6 (1/4")

### Flush Hatch Dimensions



### Flush Hatch Cut-outs



PART NO GREY ACRYLIC	PART NO DARK GREY ACRYLIC	SIZE	OVERALL DIMENSIONS										CUT-OUT DIMENSIONS						ACRYLIC WINDOW THICKNESS		WEIGHT			
			W LOWER FRAME FLANGE		W HINGE GAP		X WIDTH		Y LENGTH		Z DEPTH		R RADII		X1 WIDTH		Y1 LENGTH		R1 RADII		MM	IN	KG	LB
39910012	39910812	10	15	9/16	11	11/64	330	13	330	13	31	1 1/4	10	3/8	260	10 1/4	260	10 1/4	42.5	1 11/16	12	1/2	2.3	5
39920012	39920812	20	15	9/16	11	11/64	417	16 7/16	272	10 11/16	31	1 1/4	10	3/8	347	13 11/16	202	7 15/16	42.5	1 11/16	12	1/2	2.4	5.3
39930012	39930812	30	15	9/16	11	11/64	527	20 3/4	397	15 5/8	31	1 1/4	10	3/8	457	18	327	12 7/8	42.5	1 11/16	12	1/2	4.7	10.3
39941012	39941812	41	15	9/16	11	11/64	491	19 5/16	246	9 1/16	31	1 1/4	10	3/8	421	16 9/16	176	6 15/16	42.5	1 11/16	12	1/2	2.6	5.8
39944012	39944812	44	15	9/16	11	11/64	512	20 3/16	512	20 3/16	31	1 1/4	10	3/8	442	17 3/8	442	17 3/8	42.5	1 11/16	12	1/2	5.4	12
39954012	39954812	54	15	9/16	11	11/64	577	22 11/16	462	18 3/16	31	1 1/4	10	3/8	507	19 15/16	392	15 7/16	42.5	1 11/16	12	1/2	5.5	12.1
39960012	39960812	60	15	9/16	11	11/64	577	22 11/16	577	22 11/16	31	1 1/4	10	3/8	507	19 15/16	507	19 15/16	42.5	1 11/16	15	9/16	7.1	16
39970012	39970812	70	15	9/16	11	11/64	697	27 1/2	697	27 1/2	31	1 1/4	10	3/8	627	24 11/16	627	24 11/16	42.5	1 11/16	15	9/16	11	24