

## 4. Hatch & Portlight



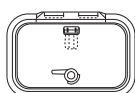
### Ocean Hatch

With its classic style, the Ocean Hatch is fitted to many offshore cruising boats around the world. Its rugged construction provides the ultimate protection against the elements, whatever conditions you might face. Available with flat base or flange base.

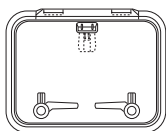
- Friction levers hold the lid open in any position up to 95°
- Anodised aluminium frame for corrosion resistance
- Full range of spare parts available on-line [www.lewmar.com](http://www.lewmar.com)



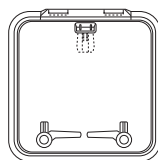
Size 10



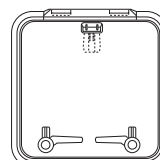
Size 20



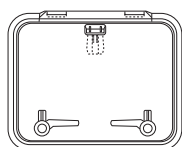
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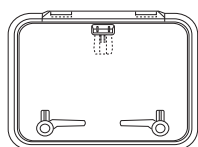
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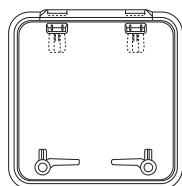
Size 44\*



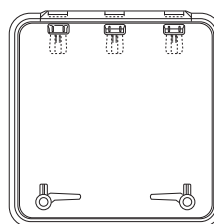
Size 50



Size 54



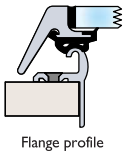
Size 60



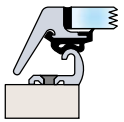
Size 70



\* Minimum size for ISO 9094 escape hatches



Flange profile

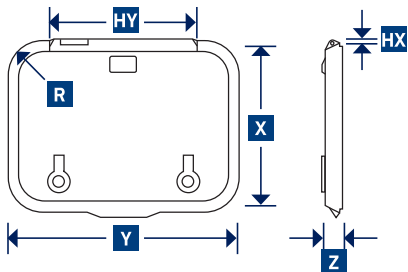


Flat Base profile

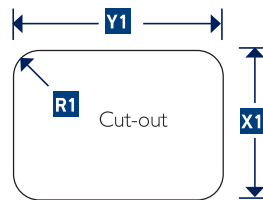
### Ocean Hatch Standard Specifications

- Grey mouldings
- Acrylic colour: grey
- Size 30 - 65 supplied with friction hinges as standard
- Simple and easy maintenance

### Ocean Hatch Dimensions



### Ocean Hatch Cut-out



PART NUMBER	SIZE	LOWER FRAME	OVERALL DIMENSIONS								CUT-OUT DIMENSIONS Change if Trimkits are used				HATCH WEIGHT		ACRYLIC WINDOW THICKNESS							
			X LENGTH		Y WIDTH		Z HEIGHT		R RADI		HX HINGE LENGTH		HY HINGE WIDTH		X1 LENGTH		Y1 WIDTH		R1 RADI		KG	LB	MM	IN
39610050	10	FLAT BASE FLANGE	324	12 3/4	324	12 3/4	39.5	1 9/16	75	2 15/16	5	3/16	138	5 7/16	255	10 1/16	255	10 1/16	40	1 9/16	2.26	5.77	10	3/8
39610070			260	10 1/4	260	10 1/4	42.5	1 11/16	197	7 3/4	342	13 7/16	34	1 5/16	327	12 7/8	457	18	42.5	1 11/16				
39620050	20	FLAT BASE FLANGE	411	16 3/16	39.5	1 9/16	69	2 11/16	5	3/16	225	8 7/8	197	7 3/4	342	13 7/16	34	1 5/16	2.74	6.04	10	3/8		
39620070			266	10 1/2	266	10 1/2	42.5	1 11/16	202	7 15/16	347	13 11/16	36.5	1 7/16	327	12 7/8	457	18					42.5	1 11/16
39630050	30	FLAT BASE FLANGE	521	20 1/2	39.5	1 9/16	75	2 15/16	5	3/16	335	13 3/16	322	12 11/16	452	17 13/16	40	1 9/16	4.5	9.9	10	3/8		
39630070			391	15 3/8	391	15 3/8	42.5	1 11/16	327	12 7/8	457	18	42.5	1 11/16										
39640050	40	FLAT BASE FLANGE	485	19 1/8	39.5	1 9/16	75	2 15/16	5	3/16	299	11 3/4	416	16 3/8	416	16 3/8	40	1 9/16	4.76	10.5	10	3/8		
39640070			421	16 9/16	421	16 9/16	42.5	1 11/16	421	16 9/16	421	16 9/16	42.5	1 11/16										
39644050	44	FLAT BASE FLANGE	509	20 1/16	43	1 11/16	76	3	4	3/16	302	11 7/8	437	17 3/16	437	17 3/16	40	1 9/16	5	11	12	1/2		
39644070			442	17 3/8	442	17 3/8	42.5	1 11/16	442	17 3/8	442	17 3/8	42.5	1 11/16										
39650050	50	FLAT BASE FLANGE	574	22 5/8	43	1 11/16	76	3	4	3/16	367	14 7/16	372	14 5/8	502	19 3/4	40	1 9/16	7.3	16.1	12	1/2		
39650070			444	17 1/2	444	17 1/2	42.5	1 11/16	377	14 13/16	507	19 15/16	42.5	1 11/16										
39654050	54	FLAT BASE FLANGE	574	22 5/8	43	1 11/16	76	3	4	3/16	367	14 7/16	387	15 1/4	502	19 3/4	40	1 9/16	7.6	16.7	12	1/2		
39654070			459	18 1/16	459	18 1/16	42.5	1 11/16	392	15 7/16	507	19 15/16	42.5	1 11/16										
39660050	60	FLAT BASE FLANGE	574	22 5/8	43	1 11/16	76	3	4	3/16	367	14 7/16	502	19 3/4	502	19 3/4	40	1 9/16	8	17.6	12	1/2		
39660070			507	19 15/16	507	19 15/16	42.5	1 11/16	507	19 15/16	42.5	1 11/16												
39670050	70	FLAT BASE FLANGE	694	27 5/16	43	1 11/16	76	3	4	3/16	487	19 3/16	622	24 1/2	622	24 1/2	40	1 9/16	10.8	23.8	12	1/2		
39670070			627	24 11/16	627	24 11/16	42.5	1 11/16	627	24 11/16	627	24 11/16	42.5	1 11/16										